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CENTRAL INTELLIGENCE AGENCY  
INFORMATION REPORT

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COUNTRY	Poland	REPORT NO.	<input type="text"/>	50X1
SUBJECT	Baildon Steel Works in Stalinogrod	DATE DISTR.	20 June 1955	
TYPE OF INFO.	<input type="text"/>	NO. OF PAGES	17	
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SOURCE:  50X1

1.  50X1

2. The enclosure,  is available on loan from the CIA Library.

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Distribution of Enclosure (memory sketch of Baildon Steel Works):

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REPORT NO.

COUNTRY Poland

DATE DISTR. 11 May 1955

SUBJECT Baildon Steel Works in Stalinogrod

NO. OF PAGES 16

DATE OF INFORMATION

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THIS IS UNEVALUATED INFORMATION

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SOURCE

See page 12, Overlay of US Target Complex Mosaic - Series 25, 0232-9965-3-25M, Gliwice - Sosnowiec area, on which source identified the following:

1. Area occupied by Baildon Steel Works - (For details see Enclosure.)
2. Rawa River.
3. Locomotive Repair Shops.
4. Gottwald Coal Mine Railroad Tracks.
5. Zelazna Street.
6. Dzierzynski Street.
7. Debowa Street
8. Street, name unknown.

See Enclosure, source's memory sketch of the Baildon Steel Works in Stalinogrod (Katowice) on which source identified the following points:

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1. Wooden Bridge - Only for pedestrians, 12 m x 2 m, approximately two meters above water level. Approximately 1,500 people crossed the bridge daily.
2. Administrative Building - Framework construction, completed in the fall of 1954. Scheduled to be put into operation in the spring of 1955. Three-story brick construction, 40 m x 25 m x 10 m, flat roof, believed to be covered with sheet metal.
3. Industrial Police Guard Building - Contained the time clock. Wooden barracks type building, 8 m x 5 m x 4 m, low pitched gable roof covered with tarpaper. There were two to four guards in the guard building on 24-hour duty.
4. Production Hall - Products produced unknown. Framework construction completed in the fall of 1954. Scheduled to be in operation in 1956. It was a single-story brick construction, 90 m x 45 m x 15 m, sawtooth type roof with skylights. Roof was covered with corrugated sheet metal. There were two rows of reinforced concrete pillars and two overhead traveling cranes. (See page 13, memory sketch of overhead traveling crane.) Lifting capacity of cranes was unknown to source.
5. Building - Same type construction as Point 4. No further information.
6. Gravel Road - Eight meters wide.
7. Rawa River - Three meters wide at the water level, 1 - 1½ m deep, flowing in a cobblestone paved channel and banks. Sewage and waste from many factories emptied into this river.
8. Wire Production Hall - Brick construction, 80 m x 35 m. Two story on east side, approximately 10 m high; one story, on the west side and approximately 7.5 m high. The roof of the west side was sawtooth, sheet metal covered, with skylights. The roof of the east side was a barrel vault type. There were two rows of reinforced concrete pillars with two overhead traveling cranes with 2,000 kg lifting capacity. Offices were located on the second floor of the building.
9. Electrode Production Hall - Single story, brick construction, 40 x 25 m x 6 m. The dimensions of the south wing were 15 m x 10 m. The dimensions of the south wing were 15 m x 10 m. Low pitched gable roof covered with tarpaper. Interior of hall was divided into separate work shops. Offices were located in the south wing. Approximately 160 workers; two eight-hour shifts.
10. Fire House - Barrack type, wood and brick construction, 15 m x 7 m x 4 m, flat roof covered with tarpaper. Building contained one office, standby quarters for firemen, and two garages. The fire brigade consisted of 26 men. Two 12-hour shifts, 13 men to a shift. Two fire engines of an old type were located in the garages.
11. Book Binding Shop - Single story, brick construction, 7 m x 3.5 m x 4 m, flat roof believed to be covered with tarpaper. There were three women employed in this shop working one eight-hour shift.
12. Assembly Hall and Precision Work Shop - Barrack type, wooden construction, 40 m x 18 m x 5 m, low pitched gable roof covered with tarpaper. The precision work shop was located in the north section

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of this building. There were eight to ten workers employed in the precision work shop; one eight-hour shift.

13. Refreshment Stand - Wooden, 3 m x 3 m x 4 m, flat roof covered with tarpaper.
14. Hard Metal Turning and Polishing Hall - "L" shaped, two-story, brick construction. The length of the east side was 40 m, and the length of the south end of building was 30 m. The west wing was 15 m long, and 14 m wide. Low pitched gable roof covered with tarpaper. Turning and grinding shops and storages located on the first floor; turning and grinding shops and offices on the second floor. There were 15 office employees working one eight-hour shift and approximately 165 employees in the turning and grinding shops working three eight-hour shifts.
15. Milk Bar - New two-story brick construction. Frames completed in December 1954 scheduled to be put in operation in the spring of 1955. Flat roof covered with sheet metal.
16. Administration Building - Single-story, "E" shaped, brick construction, 60 m x 60 m x 5 m, low pitched gable roof covered with tarpaper. The following offices and establishments were located in this building:
  - a. Plant radio and microphone station.
  - b. Central office for mechanical repairs.
  - c. Technological offices responsible for steel smelting process (Dzial Technologii Przetworczej).
  - d. Technological offices responsible for steel plant products (Dzial Technologii Wytworow Hutniczych)
  - e. Offices responsible for plant repairs, including planning, financing, and executing the repairs.
  - f. Blueprint office.
  - g. Plant's production planning offices (Dzial Planowania Produkcji Hutniczej i Dzial Planowania Produkcji Przetworczej). There were 200 - 250 employees working in one eight-hour shift.
17. Administration Building - New, two-story, brick construction, 45 m x 20 m x 7 m. Frame completed in December 1954. Scheduled to be put into operation in March 1955. Gable type roof covered with red tile. Some of the offices from Administration Building, Point 16, were supposed to be moved to this building.
18. New Construction - Single-story building, built on 4 m high reinforced concrete pillars. The building, 40 m x 40 m x 6 m, was constructed of red brick with small square windows. There was no roof on the building and source stated that additional construction was possible. The building was scheduled to be put into operation in 1955. The purpose of the building was unknown to source.
- 19, 20, 21. Storehouses - Each building was a barrack type wooden

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- construction, 20 m x 10 m x 4 m, low pitched gable roof covered with tarpaper. Office equipment was stored in the western half of the barracks, point 19. Various metal parts were stored in the eastern half of this barracks and in the other two barracks.
2. Barracks Nearing Completion in December 1954. - Brick construction, 30 m x 15 m x 4 m, low pitched gable roof covered with tarpaper. This building was to be utilized for offices.
  3. Cooling Tower - Iron-wood construction, octahedron shape, 20 m high, 14 m in diameter, old, not in use.
  4. Bridge - Stone construction, 10 m x 9 m, two meters over the water level.
  5. Research Laboratories - Brick construction, 100 m x 12 m, two-story, seven meters high on north side; one-story, 5.5 m high on south side. The roof of the north section was a gable type covered with red tile. South section roof was a low gable type covered with tarpaper. North section contained offices and laboratories, and the south section contained laboratory work shops. The employees worked one eight-hour shift, but there was a standby crew 24 hours a day.
  6. Wire Fence - Had concrete posts; was two meters high and painted red.
  7. Model and Inflammable Materials Storehouse - Single-story brick construction, 50 m x 20 m x 7 m, low gable type roof covered with tarpaper.
  8. Carpenter and Model Shop - Single-story brick construction, 30 m x 20 m x 6 m, low gable roof covered with tarpaper. Models of all new equipment were first made in this building out of wood; 30-40 men working two eight-hour shifts.
  9. Plant Workers Union and Communist Party Center - Two-story brick construction, 10 m x 5 m, low gable roof covered with tarpaper. Approximately 30 employees worked in this building in one eight-hour shift.
  10. Plant Recreation Area - Park and sports grounds.
  11. POL Storehouse, First Aid Station and Industrial Police Hq. - "L" shaped building, single-story brick construction, 35 m x 15 m. The east wing was 10 m x 8 m. Low gable roof covered with tarpaper.
  12. Finance Building - Three-story brick construction, 18 m x 9 m x 10 m, low gable roof covered with tarpaper. 100 - 150 employees worked in this building in one eight-hour shift.
  13. Cooling Tower - Same construction as cooling tower point 23. This tower was in operation.
  14. Mechanical Repair Shop and Smithy - Single-story brick construction, 40 m x 18 m x 8 m, low gable roof covered with tarpaper. All kinds of mechanical repairs were performed in this building. Approximately 160 workers, two eight-hour shifts. There was an emergency crew 24 hours a day.
  15. Nursery - Barracks, brick construction, 40 m x 12 m x 5 m. Low gable roof covered with tarpaper. These employees' children who were under five years could be brought to the nursery. Six nurses were used for the care of the children.
  16. Plant Direction Building - Three-story brick construction, 18 m x 9 m

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x 11 m, low gable roof covered with tarpaper. Building contained the following:

Cellar: Telephone center  
Telephone repair shop  
Post Office  
Archives

1st Floor: Directors' Offices  
Reception Office  
Conference room

2nd Floor: Legal Advisers' Office  
Employment Office  
Organizational Office  
Inventions and Suggestions Office  
Ground Safety Office

. Cooling Tower - Same construction as cooling tower point 23, was in operation.

. Building - Three-story brick construction, 12 m x 8 m, low gable roof covered with tarpaper.

1st Floor: Dispensary and sick call room.

2nd Floor: Security Office (Referat Ochrony Pracy)  
Economic Planning Office

3rd Floor: Technical Control Office

. Plant Grocery Shop - Small single-story brick construction, 6 m x 5 m x 4 m, painted gray, gable roof covered with tarpaper.

. Main Gate For Vehicles - A weighing station was located here.

. Main Entrance For Plant Employees - Barrack, brick construction, 6 m x 4 m x 4 m, low gable roof covered with tarpaper. Time clock and industrial police guards were located in this building.

. Welfare Office and Dentist - Barrack, brick construction, 15 m x 8 m x 5 m, low gable roof covered with tarpaper. Ten to 15 employees worked in the welfare office. One dentist and an assistant worked in the dental clinic.

. Building - Three-story brick construction, 25 m x 8 m, gable roof covered with tile. Building contained the following:

1st Floor: Railroad and transportation office  
Sales department on a small scale

2nd Floor: Bar rolling mill offices  
Auditorium  
Military Orders Department

3rd Floor: Sales Department

. Storehouse - Single-story brick construction, 20 m x 10 m x 9 m, gable roof covered with tarpaper. Electrolytic powder was stored in the east section of the building, and vegetables were stored in the west section of the building. A railroad loading and unloading ramp was on the west side.

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- 45. Barracks - Wood construction, 25 m x 10 m x 45 m, low gable roof covered with tarpaper. Living quarters for three or four worker's families. Barber and textile store were located in this building.
- 46. Building - Brick construction, 3 m x 2 m x 3 m, low gable roof covered with tarpaper. Loading and unloading brigade supervisor's office. The brigade consisted of 25 men. A scale located in front of this building weighed all railroad cars entering and leaving.
- 47. Zelazna Street - Paved with cobblestones, eight to nine meters wide, little traffic.
- 48. Kitchen and Mess Hall - Barracks, wood, 25 m x 10 m x 5 m, low gable roof covered with tarpaper. Only dinners were served in the building. Mess hall could accommodate 120 workers at one time. 500 - 600 workers fed daily.
- 49. Living Quarters For Workers - Barracks, wood construction, 25 m x 10 m x 5 m, low gable roof covered with tarpaper. Six to eight families lived in this barracks.
- 50. Procurement Office For Food and Necessities For Workers -(Osrodek Zaopatrzenia Robotniczego - OZR) - A barracks, wood construction, 40 m x 10 m x 5 m, low gable roof covered with tarpaper.
- 1. Residential Area - Multi-story brick buildings.
- 2. Construction Company Office - Barracks, brick construction, 30 m x 8 m x 4 m, low gable roof covered with tarpaper.
- 3. Building - Same description as point 52.
- 4. Two-Story Brick Construction - Villa, living quarters for a steel mill official, 12 m x 12 m, gable roof covered with tile.
- 5. Administration Building - Two-story new brick construction, 17 m x 10 m, gable roof covered with tile. Frame was completed in December 1954. Scheduled to be put into operation in the spring of 1955. Investment office from building, Point 56, was to be transferred to this building.
- 5. Personnel Office Building - Three-story brick construction, 17 m x 10 m, low gable roof covered with tarpaper. Personnel office, plant worker's training office, and investment office were located in this building.
- 7. Plant Employees Living Quarters - Single-story brick construction, 12 m x 8 m, flat roof covered with tarpaper. Two families lived in this building.
- 1. Coal Storehouse - 35 m x 12 m x 4 m, single-story brick construction with three walls. The south side of the building had no wall. Low gable roof covered with tarpaper. Belt conveyors in the cellar of the building transported coal underground to the boiler room. Some type of electrical device was used to empty the coal cars.
- . Building - Same purpose and construction as Point 57.
- . Boiler Room - 40 m x 18 m x 22 m. The lower two-thirds of the building was of brick construction, the upper third of steel and glass. Low pitched gable roof covered with tarpaper. First floor contained seven or eight rectangular boilers, three to four meters high and two meters wide. Three new type boilers, four to five meters high, were located on the upper floor. Two of the new type boilers were in operation,

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And the third was to be put into operation after all new workshops were completed. A coal belt conveyor led to the upper floor. There were 120-150 employees working in three eight-hour shifts.

- Plant Workers Living Quarters - Two-story brick construction, 18 m x 8 m, high gable roof covered with tarpaper. Six families lived in this building.
- Building - Single-story brick construction, 12 m x 8 m x 4 m, roof construction unknown. Offices were located on the first floor, and seven to eight machines were in the cellar of the building. Source stated that this building was connected with the boiler room. He believed the machines to be steam pumps and compressors.
- Building - Same construction as point 61.
- External Overhead Traveling Cranes - Two cranes, 10,000 kg lifting capacity each. Main storage area for steel ingots was in this area also.
- Building - Same construction as point 61.
- Mesh Wire Fence - Had concrete posts, was two meters high.
- Area of Gottwald (formerly Eminencja) Coal Mine.
- Plant Entrance - Guardhouse containing time clock. Single-story brick construction, dimensions unknown, low gable roof covered with tarpaper.
- Building - New, single-story brick construction, 45 m x 12 m x 7 m, gable roof covered with glass plates. Frame was completed in November 1954. Purpose of the building unknown.
- Building - Same construction as point 69. Dimensions: 50 m x 12 m x 7 m.
- Building - Same construction as point 69.
- Building - Same construction as point 69.
- Building - Same construction as point 69. Dimensions: 35 m x 12 m x 7 m.
- Building - Same construction as point 69.
- Guardhouse - Contained time clock. New, single-story brick construction, 10 m x 7 m x 4 m, flat roof. Approximately 3,000 workers entered the plant through this entrance daily. Two to four guards were on duty at all times.
- Dzierzynski Street - Cobblestone, 12 m wide.
- Plant Entrance - Brick walls on both sides of the entrance. It was possible for only one vehicle to enter or leave plant through this entrance.
- Residential Area - Multi-story brick buildings.
- Mesh Wire Gate - Opened by guards for entrance and exit of vehicles only.
- Church - Brick construction.

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81. Debowa Street - Cobblestone, 11 m wide.
82. Residential Area - Multi-story brick buildings.
83. Cemetery.
84. Mesh Wire Fence - Two meters high around three sides of the cemetery. The west side of the cemetery was enclosed by a three-meter-high brick wall.
85. Residential Area - Multi-story brick buildings.
86. Residential Area - Multi-story brick buildings.
87. Locomotive Repair Shop - New, single-story brick construction, 30 m x 20 m x 12 m, roof construction unknown. Building was completed in the fall of 1954.
88. Building - Same construction as point 4.
89. Building - Same construction as point 4.
90. Building - Same construction as point 4. This building was scheduled to be put into operation in November 1955. A new part of the bar rolling mill was to be contained in this building.
91. Rail Line - Normal European gauge.
92. Rail Line - Narrow gauge, 65-70 cm wide.
93. Storehouse - Single-story brick, 40 m x 15 m x 8 m, gable roof covered with tarpaper. Contents unknown.
94. Production Hall - Single-story brick construction, 35 m x 18 m x 8 m, gable roof covered with tarpaper. The employees in this building worked three eight-hour shifts daily. This hall was supposedly connected with the mechanical shop.
95. Storehouse - Single-story brick construction, 35 m x 11 m x 4 m, low gable roof covered with tarpaper. Contents unknown.
96. Accounting Office - Single-story brick construction, 30 m x 12 m x 5 m, low gable type roof covered with tarpaper. 20-25 employees working one eight-hour shift.
97. Electrical Equipment Repair Shop - Single-story brick construction, 38 m x 15 m x 6 m, low gable roof covered with tarpaper. The employees worked one eight-hour shift. A standby crew was on duty 24 hours a day.
98. Shop for Hot-Working Processes - Brick construction, 55 m x 55 m x 12 m, roof unknown. The inside of the building was divided into three halls. There were gas furnaces and soaking pits in each hall. 900-1,100 employees worked here in three eight-hour shifts.
99. Mechanical Shop - Brick construction, 65 m x 55 m x 12 m. The dimensions of the west wing were 25 m x 10 m. Monitor roof, with window openings and covered with tarpaper. The building was divided into work halls. Each hall had two overhead traveling cranes with a lifting capacity of 10,000 kg each. This shop produced small aircraft engine parts, but source was unable to identify them. No further information.

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100. Building - Single-story brick, 35 m x 35 m x 10 m, roof covered with tarpaper. The purpose of the building was unknown to source. He believed that this building was without windows.
101. Shop Producing Bores - Single-story brick construction, 45 m x 40 m. The height of the building ranged from six meters to ten meters. Roof type unknown. Approximately 600 employees worked here in three eight-hour shifts.
102. Workshop for Magnetic Steel-Single-story brick construction, 40 m x 15 m x 9 m, gable roof covered with tarpaper. Three to four soaking pits and 35-40 machines were located in this shop. Magnetic blocks and screws were produced here. Approximately 180 employees worked here in three eight-hour shifts.
103. Office Responsible for Billet Storage - Single-story brick construction, 8 m x 7 m x 7 m, low gable roof covered with tarpaper.
104. Stone and Metal Milling Shop - Single-story brick, 55 m x 25 m x 10 m, gable roof covered with tarpaper; 30-40 workers were employed in this shop.
105. External Overhead Traveling Crane and Metal Scrap Storage Area. There were two cranes; one was an electro-magnetic type. Lifting capacity was unknown to source.
106. Railroad Tracks - Loading and unloading area for railroad cars. Traffic was always heavy.
107. Steel Smelting Shop - Two-story brick construction, 25 m high, roof type unknown. Approximately 1,100 employees worked here in three eight-hour shifts. This shop was in operation seven days a week. (For further information see pages 14, and 15, floor plans of the first and second floors).

Page 14-1st Floor: Point a. Molding area.  
b. Molding area.  
c. Some kind of brick for the plant's use was produced here.  
d. Concrete surfaced pit built into the ground 2½ m deep, six to seven meters diameter. Newly constructed.  
e. Same as "d".  
f. Storage area. Contents unknown.

Page 15-2nd Floor: Point a. Electric furnace "Daha" type.  
b. Electric furnace.  
c. Seven induction furnaces.  
d. Furnace control rooms.  
e. Electrical furnace, "Steinroubaix" type. Had to be repaired every two or three months because it was burned out.  
f. Offices.  
g. Single-story part of the building.

108. Forging and Pressing Shop - Brick, 70 m x 55 m x 18 m. Roof type unknown. There were two large hydraulic presses and about 40 smaller size presses and machines in this shop. 700-800 employees worked here in three eight-hour shifts.

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9. Bar Rolling Mill - Brick construction. The height varied from eight meters to 18 meters. Roof was covered with tarpaper and corrugated sheet metal. (For floor plan see page 16).

- a. Storage room, contents unknown.
- b. Storage room, contents unknown.
- c. Office.
- d. Chiselling room, for gouging and planing the snags out of the metal bars.
- e. Ingot conveyor.
- f. First stage gas furnace.
- g. First stage bar rolling machine.
- h. Metal cutting machine.
- i. First stage gas furnace.
- j. Power supplying machine. This machine was run by steam.
- k. Metal cooling pit for gradual cooling process.
- l. Second stage bar rolling machine.
- m. Second stage gas furnace.
- n. Same as "k" above.
- o. Third stage bar rolling machine.
- p. Fourth stage bar rolling machine.
- q. Sand cooling area.
- r. Third and fourth stage gas furnace.
- s. Metal sawing machine.
- t. Metal straightening machine.
- u. Office.
- v. End product and inspection shop.
- w. Metal straightening machine.
- x. Storage room.
- y. Entrance.

10. Plate Rolling Mill - Two buildings connected by an open gable roofed corridor. North building was 60 m x 40 m x 11 m, south building was 60 m x 60 m x 15 m. Roof construction unknown. Source stated that one of the furnaces in this shop was a Swedish ASEA furnace. 700-800 employees worked here in three eight-hour shifts. This mill consisted of the hot rolling shop and the cold rolling shop. Armor plates for tanks and ships and sheet metal plating used for covering jet aircraft fuselages and wings were produced in this mill. The dimensions of the sheet metal plates were 1.25 m x 1 m. The thickness ranged from one millimeter to three millimeters. The plates' surfaces were smooth but appeared to be scaly (fish scales).

11. Refreshment Stand - Wood construction, 3.5 m x 2.5 m x 2.5 m, flat roof covered with tarpaper.

12. Two External Overhead Traveling Cranes - Lifting capacity 10,000 kg each. They were used for storing and loading the finished products of the bar rolling mill. (See page 13 for sketch.)

#### General Information:

The Baildon Steel Works, officially known as Plant H-123, did not handle iron ore. It received iron and poor quality steel from other steel plants (Batory and Kosciuszko steel plants in Chorzow, Pokoj Steel Plant in Nowy Bytom, Labedy Steel Plant in Labedy, Katerzyna Steel Plant in Dabrowa Gornicza) and produced high quality steel. It produced 550-650 different types of steel.

The steel works was powered by electricity and steam. Electricity was

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received from the power station in Laziska Gorne through a substation in Stalinogrod (Katowice).

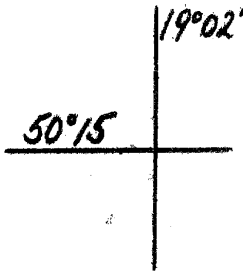
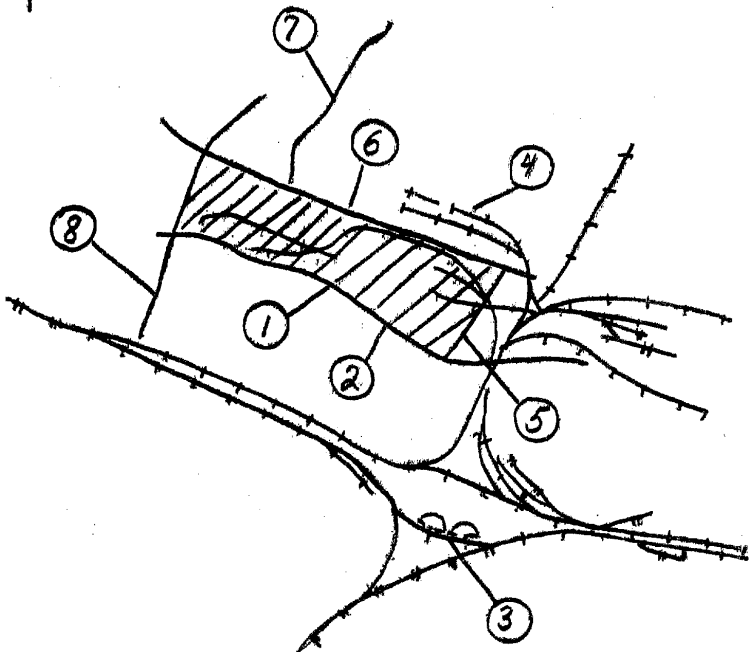
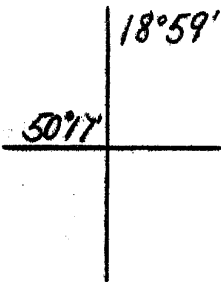
5. It operated six days a week; three eight-hour shifts Mondays through Fridays and one six-hour shift Saturdays.
6. Production figures were unknown to source although he stated that 80% of the production was for the military. Almost all of it went to Krasnik (N 50-55, E 22-13). Krasnik was supposed to have large assembly plants.
7. From 1 January 1954 to 30 September 1954, there was a 13,000,000 zloty (based on the value of the prewar zloty) loss in disqualified steel production. Only one other steel plant in Poland had a large loss during this period. Source could not identify the other steel plant.
8. The Baildon Steel Works employed 8,400 workers, including 1,350 white-collar workers and 7,050 skilled and unskilled laborers. Source stated that a further extension of the steel mill was in the planning stage.

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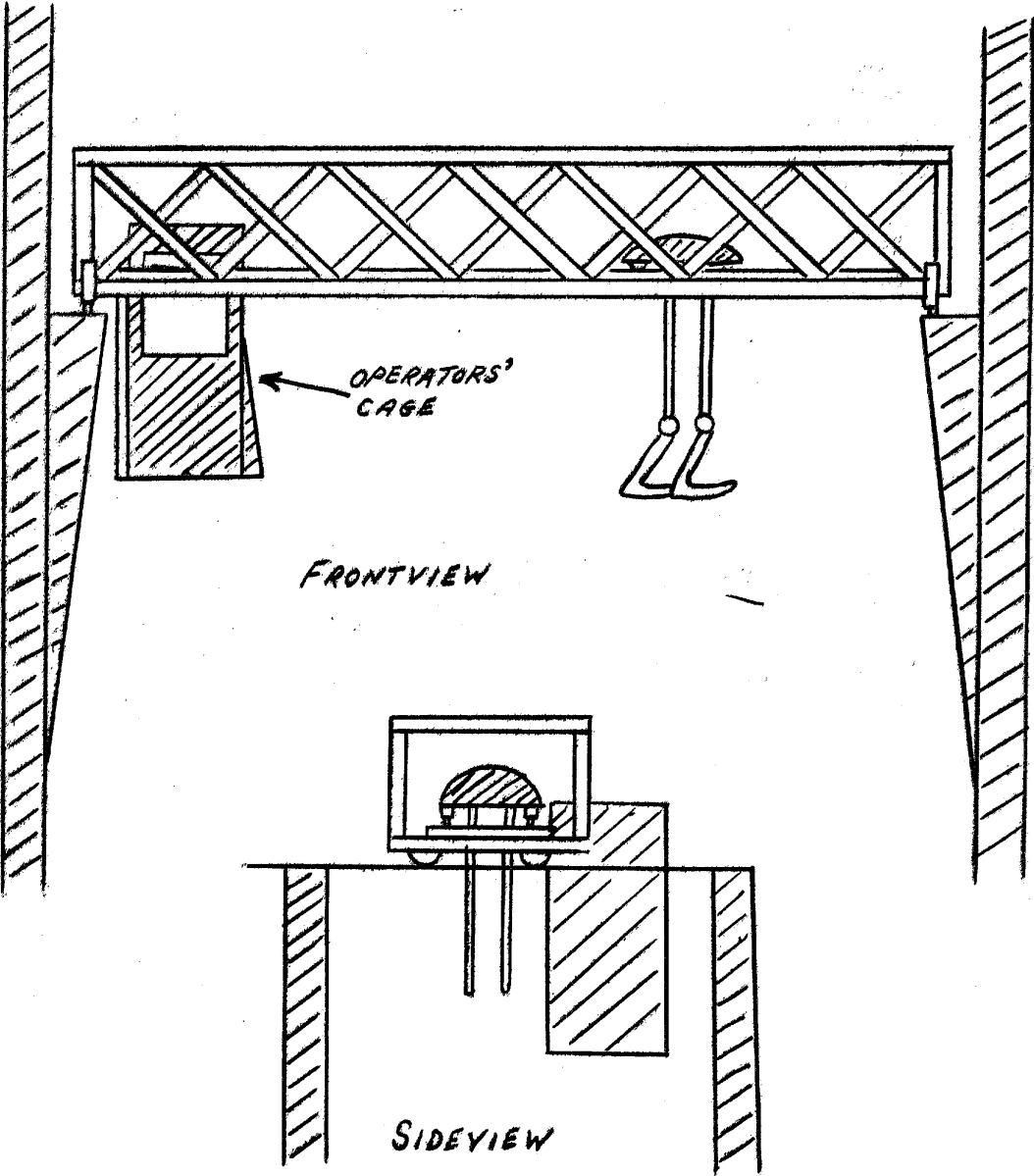
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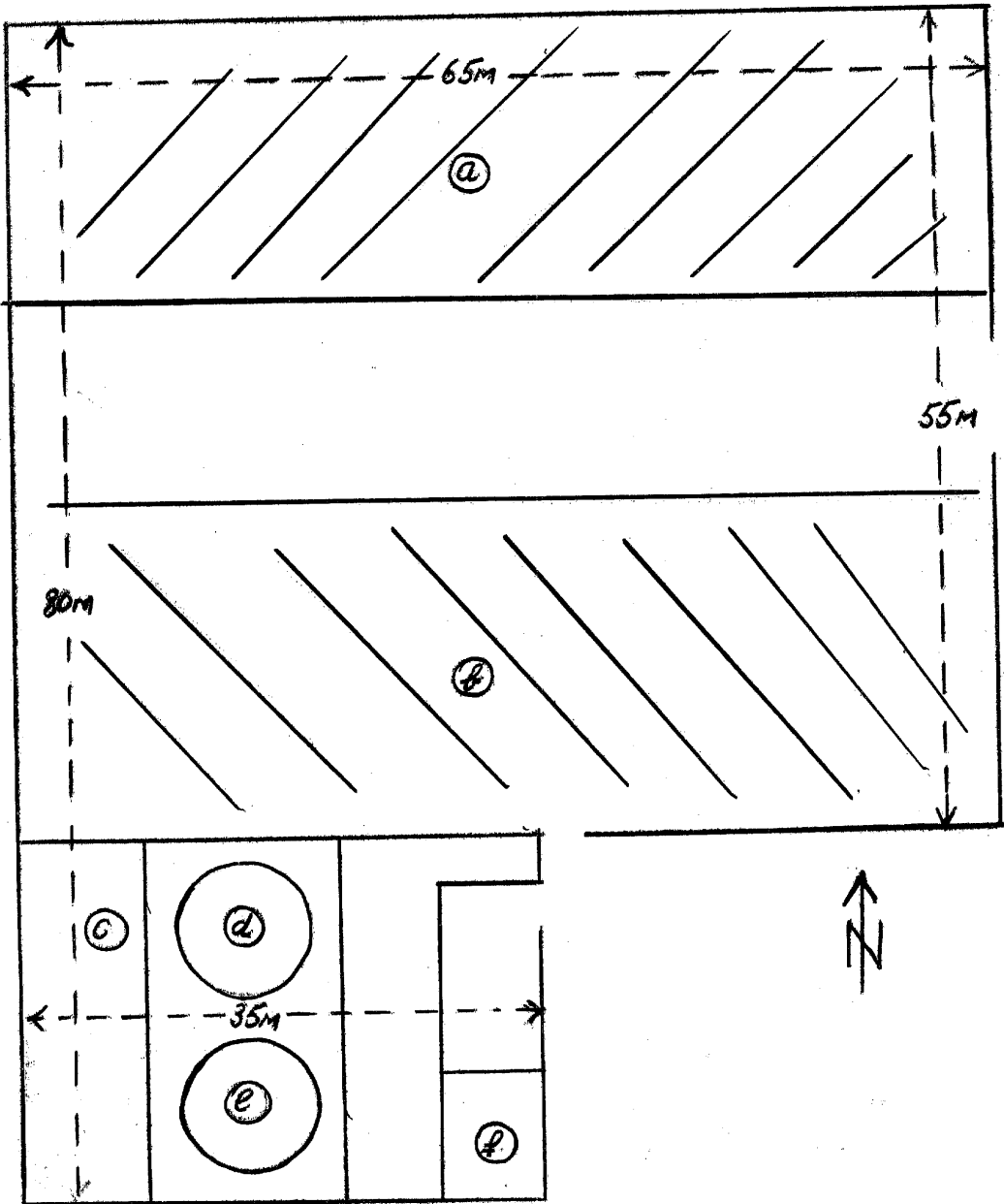


Memory Sketch of  
Overhead Traveling  
Crane.

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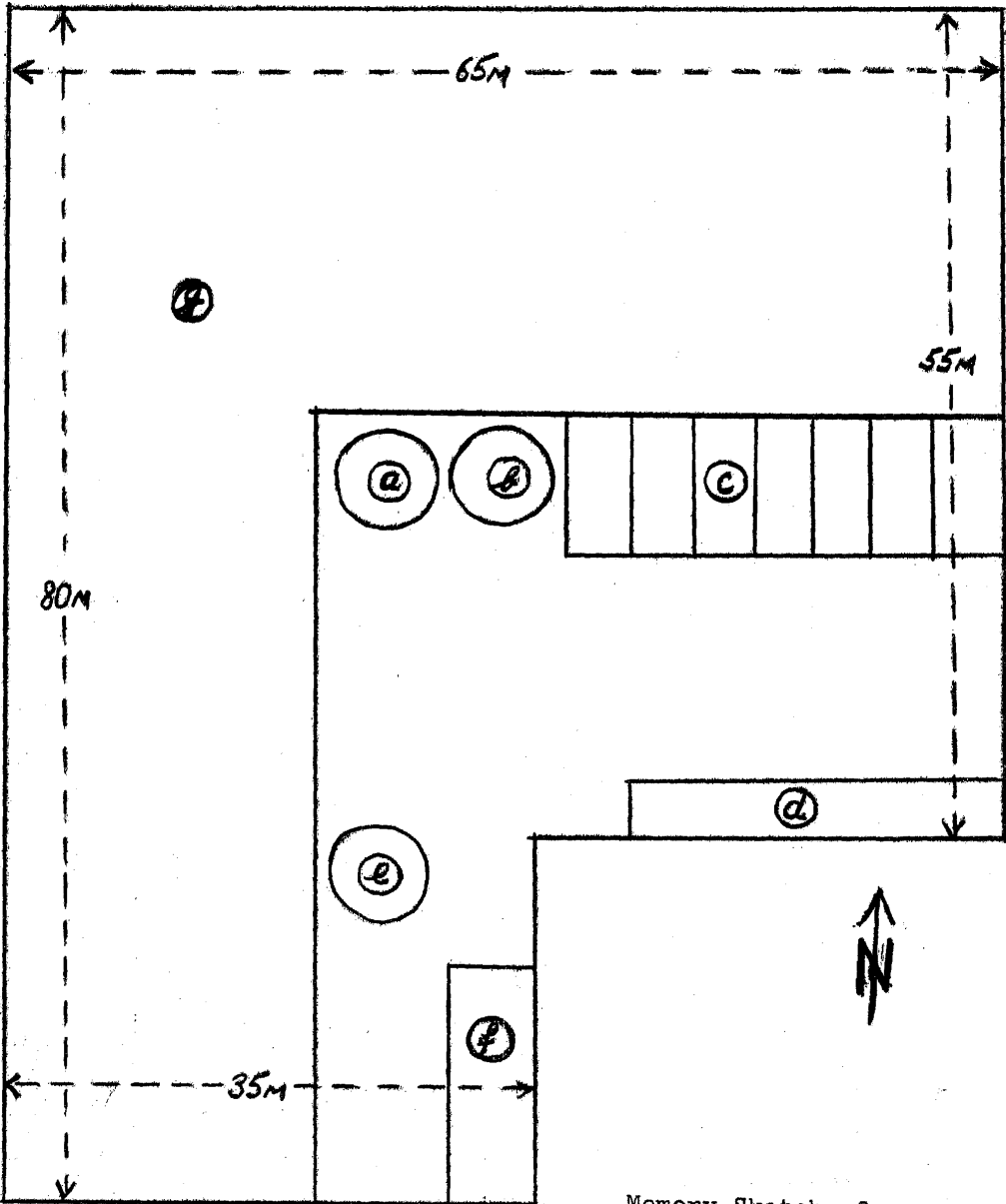


Memory Sketch of  
Steel Smelting Shop  
First Floor

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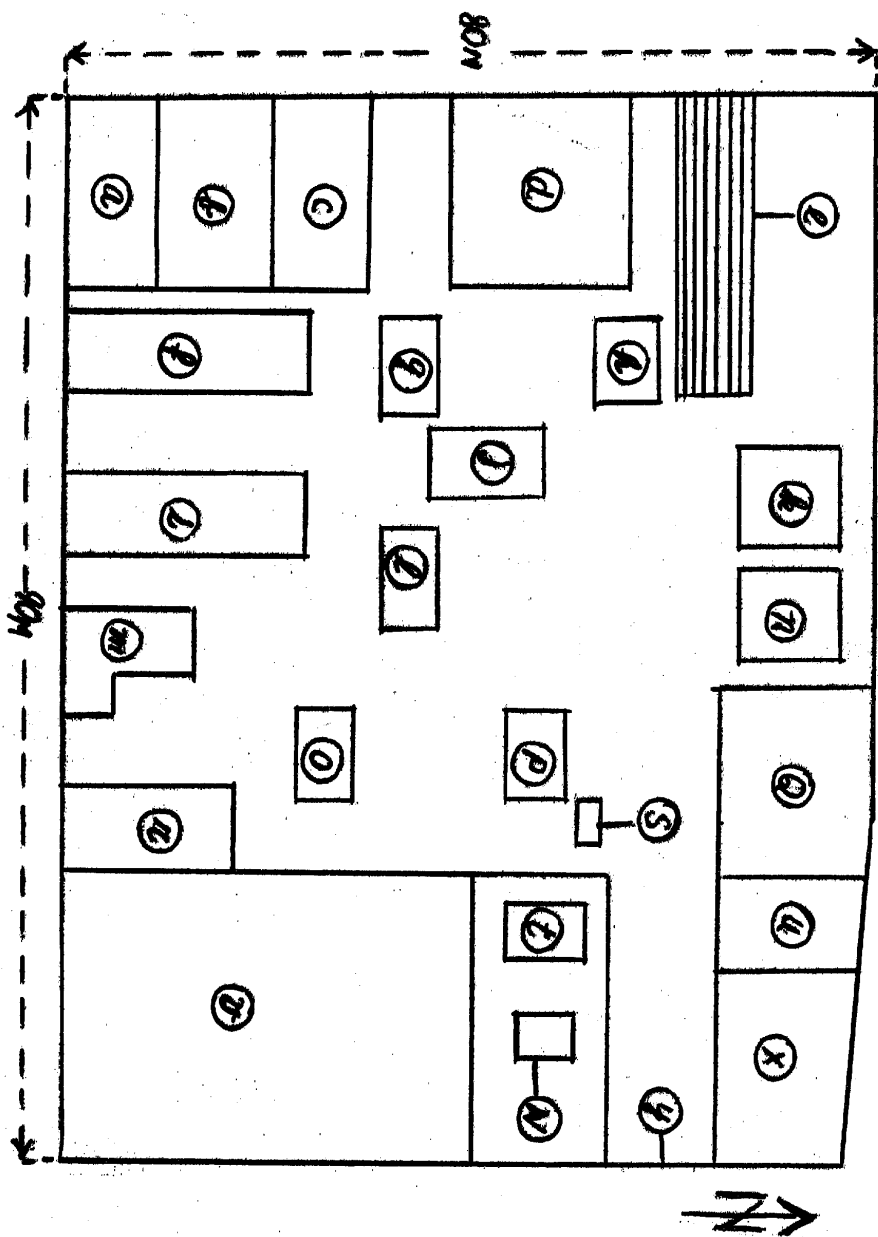
Memory Sketch of  
Steel Smelting Shop  
Second Floor.

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Memory Sketch of  
Bar Rolling Mill.

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